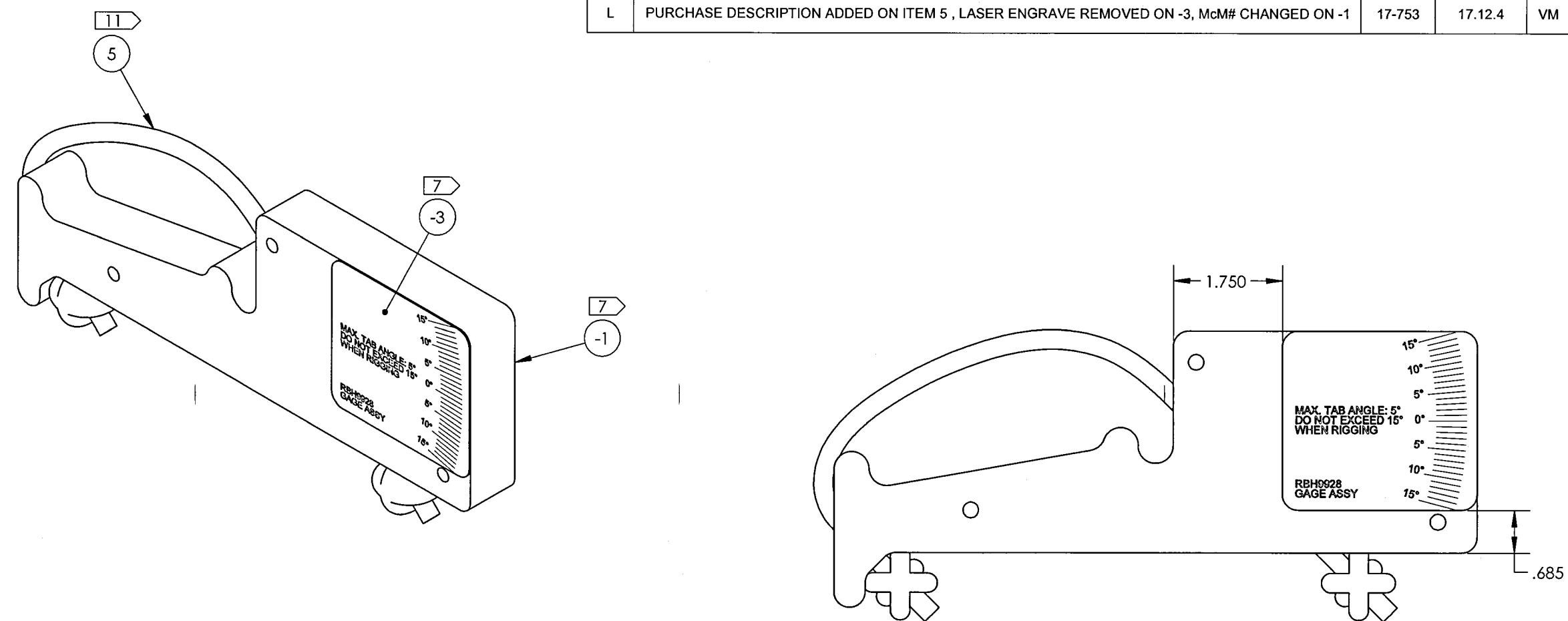


ITEM #	QTY	PART #	TITLE	PG	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-1	1	RBH9928-1-1	GAGE	2	9	SEPARATED FROM RBH9928.	-	6/5/2013	BIM	EB
-3	1	RBH9928-1-3	DECAL	3	9A	CH'D TITLEBLOCK TOLERANCES FROM .005 TO .010, .01 TO .03. -1 CH'D MOST DIM. PRECISION FROM .XXX TO .XX. ADDED MISSING CRITICAL 4.594 DIM	-	7/24/2013	RJC	GE
5	22"	McMaster#8858T2	BUNGEE CORD 5/16" DIA. 22" LG.	-	10	UPDATED TO NEW STANDARDS. -1 CH'D DIMS WAS 8.00 IS (8.13), WAS 2.88 IS (2.88), WAS .50 IS (.50), WAS .50 IS (.50), WAS .50 IS (.63), WAS .89 IS (.89), WAS 2.50 IS (2.50), WAS 2.01 IS (2.01), WAS .50 IS 2X .50, WAS 2.56 IS 2X 2.56, WAS 2X .50 IS .50, WAS 2X R.28 IS 5X R.28. DELETED DIMS .50, .50, 1.37, .50. ADDED DIMS (4.51), 4.07. -3 CH'D TEXT HEIGHT FROM .5 TO .13.	-	10/28/2016	DPD	SM
					K	-1 MATERIAL CHANGED FOR McMaster#, -5 DRAWING ADDED, NOTE 7, 10 & 11 ADDED ON SHEET 1, NOTE 7 ADDED ON SHEET 3, TEMPLATE UPDATED	17-723	17.10.30	VM	WM
					L	PURCHASE DESCRIPTION ADDED ON ITEM 5, LASER ENGRAVE REMOVED ON -3, McM# CHANGED ON -1	17-753	17.12.4	VM	WM



RBH9928-1\_GAGE

NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) SPEC: N/A  
5) BREAK ALL SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) GLUE -1 AND -3 TOGETHER WITH CONTACT CEMENT  
8) USED IN ASSY : RBH9928  
9) USED ON : SCHWEIZER-269 & 300, MD-369H, MD-500  
10) USE THIS TOLERANCE INSTEAD OF THE STANDARDS TOLERANCES IN THE TITLE BLOCK  
11) MAKE A KNOT AT EACH END

TOLERANCES	
.XXX	+/- .010
.XX	+/- .03
.X	+/- .1

10

TITLE		DART	
GAGE		AEROSPACE Hawkesbury, Ontario, Canada	
DWG NO.		RBH9928-1	
DESIGN BY:	VM 10/30/2017	REV	L
DRAWN BY:	VM 12/04/2017	.XXX	+ .005 FRACTIONS 1/8
CHECKED:	AJS 12/05/2017	.XX	+ .01 ANGLES ± .5°
MFG. APPR:	DD 12/05/2017	X	+ .1 SURFACES = 125°
APPROVED:	WM 12/06/2017	1. DIMENSIONS ARE IN INCHES 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DATE:	12/4/2017	SCALE:	NTS
		WEIGHT:	N/A
		SHEET 1 OF 3	

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